

PMGROUP

FLUID TECHNOLOGY

S I N C E 1 9 8 5



LAY FLAT HOSE
PRODUCT CATALOGUE '25

Make it **rain when you want!**

Since 1985, PM GROUP continues to take a leading role in the irrigation industry by offering products, services and projects on world standards.

As PM Group, we are proud of being one of the biggest manufacturer of PVC & PE Lay Flat Hose in the World and building effective business relationships in 61 countries worldwide.

Our company contributes to the world agriculture with several solution partners abroad. High quality irrigation components are vital for an efficient and reliable irrigation system to be installed.

Our business always concentrates on quality and we present a wide range of products expanding from mainly drip irrigation pipes to rainwater recycling; PVC & PE Lay Flat Hose and Lay Flat Fittings in order to create most efficient system.

As PM GROUP team, we are pleased to be part of this organization and work together to achieve our common goals and expectations.

We commit ourselves to maintain our innovative and instructive mission and we will pursue to create new solutions for fluid systems.

technical specifications

- Perfect connection polyester yarn by high technology
- Environment friendly raw materials / free of industrial waste.
- UV provides long lasting life
- Decreases stretching when exposed to pressure.
- Anti-delamination, anti-expansion, anti-elongation, anti-torsion system
- Perfect for irrigation and water transportation.
- Stretching resistant, traction resistant.
- Perfect adhesion between layers.
- Flat hose on flexible PE & PVC impregnated in the textile polyester sock, with only one layer.
- Single layer at hose manufactured with anti-delamination system and with reinforced traction capacity.
- Colour: blue, green, light grey, white
- Packaging: PE Shrinkage film and Stretch.
- Our products do not contain carcinogenic DOP.

applications

easy transportation / compatible fittings with rain irrigation system
/ all water transportation discharge / agricultural farming
/ drip irrigation systems / all irrigation projects
/ drainage hose with moving sprinklers on fields / golf areas
/ open areas / mining / civil engineering projects
/ all construction work

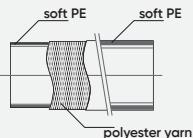




REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life

PE aqua^{PM}

low pressure
drip irrigation & water transport & heap leaching mining



std. length: 100 Mt / 328 Ft. Per Coil (Special order for longer lengths)
temp. range: -20 to + 70°C. When Temperature is -15°C and Colder, please DO NOT Handle or Transport Hoses.
construction: 3-Ply Polyester Yarns. Both tube and cover are extruded simultaneously to obtain maximum bonding.
caution: For liability purposes, if temperature exceeds 45°C the working pressure will go down.
 Please check with factory to ensure sufficient safety factor.
tolerances: ± %5



colour: white / light grey

PM POLYETHYLENE LAY FLAT PIPES WITH WELDED OUTLES

pm-PEA3 pm-PEA4 pm-PEA5 pm-PEA6

ID	78mm 3"	105mm 4"	128mm 5"	156mm 6"
APPROX. WALL THICKNESS	1mm	1,05mm	1,10mm	1,10mm
MAX. WORKING PRESSURE	2 bar 35 psi	2 bar 35 psi	2 bar 35 psi	2 bar 35 psi
METER WEIGHT	250g/m	360g/m	540g/m	660g/m
COIL WEIGHT	25kg 55 lbs	36kg 79 lbs	54kg 120 lbs	66kg 145 lbs
COIL LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL DIAMETER	58cm	60cm	70cm	80cm
COIL HEIGHT	14cm	17cm	21cm	25cm
WITH OUTLETS	MAX. WORKING PRESSURE	1,5 bar 25 psi	1,5 bar 25 psi	1,5 bar 25 psi
	COIL DIAMETER	70cm	75cm	80cm

pm-PEA

- ✓ FAST LAYOUT AND RETRIEVAL
- ✓ LOWER MANPOWER COSTS
- ✓ REDUCED WEED GROWTH
- ✓ SPACING BASED ON GROWER'S NEEDS
- ✓ STORAGE SPACE AND TRANSPORTATION SAVINGS





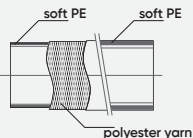
REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life



PE ruby^{PM}

drip irrigation

irrigation & sprinkler & construction & heap leaching mining



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 Please check with factory to ensure sufficient safety factor.
tolerances: ± %5



colour: white / light grey

PM POLYETHYLENE LAY FLAT PIPES WITH WELDED OUTLES

pm-PER3pm-PER4pm-PER5pm-PER6

ID	78mm 3"	105mm 4"	128mm 5"	156mm 6"
APPROX. WALL THICKNESS	1,35mm	1,40mm	1,65mm	1,80mm
MAX. WORKING PRESSURE	3 bar 50 psi	3 bar 50 psi	3 bar 50 psi	3 bar 50 psi
METER WEIGHT	270g/m	420g/m	570g/m	750g/m
COIL WEIGHT	27kg 60 lbs	42kg 92 lbs	57kg 125 lbs	75kg 165 lbs
COIL LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL DIAMETER	61cm	70cm	75cm	80cm
COIL HEIGHT	14cm	17,5cm	21cm	25cm
WITH OUTLETS	MAX. WORKING PRESSURE	2 bar 35 psi	2 bar 35 psi	2 bar 35 psi
	COIL DIAMETER	70cm	75cm	80cm

pm-PER

- ✓ FAST LAYOUT AND RETRIEVAL
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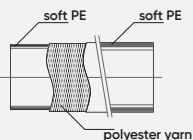




REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life

PE sky^{PM}

drip irrigation & sub-main
irrigation & sub main & sprinkler water transport & construction



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construction: 3-Ply Polyester Yarns. Both tube and cover are extruded simultaneously to obtain maximum bonding.
caution: For liability purposes, if temperature exceeds 45°C the working pressure will go down.
 Please check with factory to ensure sufficient safety factor.
tolerances: ± %5



colour: white / light grey

PM POLYETHYLENE LAY FLAT PIPES WITH WELDED OUTLES

pm-PES2 pm-PES3 pm-PES4

ID	53mm	78mm	105mm
	2"	3"	4"
APPROX. WALL THICKNESS	1,25mm	1,40mm	1,50mm
MAX. WORKING PRESSURE	4 bar 70 psi	4 bar 70 psi	4 bar 70 psi
METER WEIGHT	230g/m	370g/m	480g/m
COIL WEIGHT	23kg 51 lbs	37kg 82 lbs	48kg 105 lbs
COIL LENGTH	100m 328ft	100m 328ft	100m 328ft
COIL DIAMETER	50cm	60cm	70cm
COIL HEIGHT	10cm	14cm	17,5cm
WITH OUTLETS	MAX. WORKING PRESSURE	--	3 bar 50 psi
	COIL DIAMETER	--	80cm

pm-PES

- ✓ FAST LAYOUT AND RETRIEVAL
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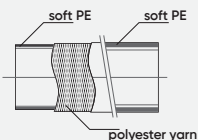




REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life

PE nature^{PM}

sprinkler & water transport
sprinkler & water transport & pivot & construction & mining



std. length: 100 Mt / 328 Ft. Per Coil (Special order for longer lengths)
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construction: 3-Ply Polyester Yarns. Both tube and cover are extruded simultaneously to obtain maximum bonding.
caution: For liability purposes, if temperature exceeds 45°C the working pressure will go down.
Please check with factory to ensure sufficient safety factor.
tolerances: ± %5



colour: white / light grey

PM POLYETHYLENE LAY FLAT PIPES **WITH WELDED OUTLES**

pm-PEN2 pm-PEN3 pm-PEN4 pm-PEN5 pm-PEN6

ID	53mm 2"	78mm 3"	105mm 4"	128mm 5"	156,5mm 6"
APPROX. WALL THICKNESS	1,70mm	1,90mm	2,00mm	2,30mm	2,40mm
MAX. WORKING PRESSURE	6 bar 100 psi	6 bar 100 psi	6 bar 100 psi	6 bar 100 psi	6 bar 100 psi
METER WEIGHT	250g/m	350g/m	480g/m	750g/m	950g/m
COIL WEIGHT	25kg 55 lbs	35kg 77 lbs	48kg 105 lbs	75kg 165 lbs	95kg 209 lbs
COIL LENGTH	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft
COIL DIAMETER	59cm	60cm	62cm	88cm	92cm
COIL HEIGHT	10cm	14cm	17cm	21cm	25cm
WITH OUTLETS	MAX. WORKING PRESSURE	--	--	3 bar 50 psi	3 bar 50 psi
	COIL DIAMETER	--	--	108cm	112cm

pm-PEN

- ✓ FAST LAYOUT AND RETRIEVAL
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- ✓ STORAGE SPACE AND TRANSPORTATION SAVINGS



PM^{Pvc}® PVC LAY FLAT HOSE

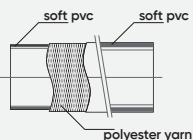


REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life

aqua^{PM}

low pressure

drip irrigation & water transport & heap leaching mining



* PM Group supplies the at hose with fittings already assembled.

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tolerances: ± %5



colour: blue

PMGROUP

FLUID TECHNOLOGY



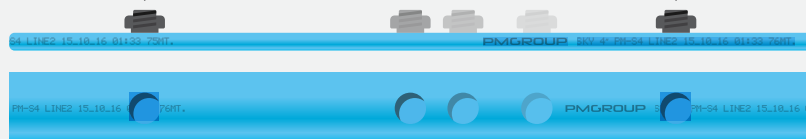
PM GROUP SUPPLIES THE HOSE WITH FITTINGS

ALREADY ASSEMBLED

PM PVC LAY FLAT HOSE
WITH START CONNECTOR



ANY DISTANCE BETWEEN **0,50-10MT.**



PVC LAY FLAT HOSE **WITH START CONNECTOR**

	pm-A1	pm-A2	pm-A3	pm-A4	pm-A5
ID	40mm 1,5"	53mm 2"	65mm 2,5"	78mm 3"	105mm 4"
APPROX. WALL THICKNESS	1,05mm	1,10mm	1,10mm	1,15mm	1,15mm
MAX. WORKING PRESSURE	4bar 70psi	3bar 50psi	2bar 35psi	2bar 35psi	2bar 35psi
METER WEIGHT	180g/m	260g/m	290g/m	330g/m	440g/m
COIL WEIGHT	18kg 39 lbs	26kg 57 lbs	29kg 65 lbs	33kg 72 lbs	44kg 97 lbs
COIL LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL DIAMETER	56cm	58cm	53cm	55cm	55cm
COIL HEIGHT	7cm	9cm	12cm	14cm	17cm
WITH OUTLETS	MAX. WORKING PRESSURE	--	2bar 35psi	2bar 35psi	2bar 35psi
	COIL DIAMETER	--	85cm	85cm	85cm

pm-A

- ✓ FAST LAYOUT AND RETRIEVAL
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- ✓ SPACING BASED ON GROWER'S NEEDS
- ✓ STORAGE SPACE AND TRANSPORTATION SAVINGS

PM PVC® PVC LAY FLAT HOSE

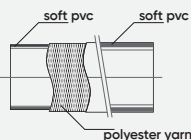


REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life

ruby PM

low-med pressure

irrigation & sprinkler & construction & heap leaching mining



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tolerances: ± %5



colour: blue

PMGROUP

FLUID TECHNOLOGY



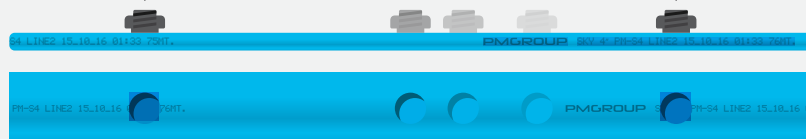
PM GROUP SUPPLIES THE HOSE WITH FITTINGS

ALREADY ASSEMBLED

PM PVC LAY FLAT HOSE
WITH START CONNECTOR



ANY DISTANCE BETWEEN 0,50-10MT.



PVC LAY FLAT HOSE WITH START CONNECTOR

	pm-R1	pm-R2	pm-R3	pm-R4
ID	53mm 2"	65mm 2,5"	78mm 3"	105mm 4"
APPROX. WALL THICKNESS	1,25mm	1,40mm	1,40mm	1,40mm
MAX. WORKING PRESSURE	4bar 70psi	4bar 70psi	3bar 50psi	3bar 50psi
METER WEIGHT	270g/m	300g/m	380g/m	510g/m
COIL WEIGHT	27kg 60 lbs	30kg 66 lbs	38kg 84 lbs	51kg 112 lbs
COIL LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL DIAMETER	60cm	57cm	58cm	60cm
COIL HEIGHT	10cm	12cm	14cm	17cm
WITH OUTLETS	MAX. WORKING PRESSURE	--	3bar 50psi	3bar 50psi
	COIL DIAMETER	--	85cm	85cm

- ✓ FAST LAYOUT AND RETRIEVAL
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- ✓ STORAGE SPACE AND TRANSPORTATION SAVINGS

pm-R

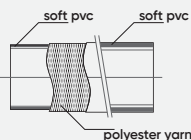
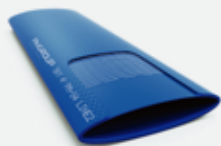
PM^{PVC}® PVC LAY FLAT HOSE



REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life

sky^{PM}

medium pressure
irrigation & sub main & sprinkler & water transport & construction



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 Please check with factory to ensure sufficient safety factor.
tolerances: ± %5



colour: blue

PMGROUP

FLUID TECHNOLOGY



PM GROUP SUPPLIES THE HOSE WITH FITTINGS

ALREADY ASSEMBLED

PM PVC LAY FLAT HOSE
WITH START CONNECTOR



ANY DISTANCE BETWEEN **0,50-10MT.**



PVC LAY FLAT HOSE **WITH START CONNECTOR**

pm-S075 pm-S100 pm-S125 pm-S150 pm-S1 pm-S2 pm-S3 pm-S4 pm-S5 pm-S6 pm-S8

ID	20mm 0,75" (3/4")	25mm 1"	32mm 1,25"	40mm 1,5"	53mm 2"	65mm 2,5"	78mm 3"	105mm 4"	128mm 5"	156,5mm 6"	207mm 8"
APPROX. WALL THICKNESS	1,40mm	1,50mm	1,50mm	1,50mm	1,50mm	1,50mm	1,55mm	1,75mm	1,75mm	2,00mm	2,30mm
MAX. WORKING PRESSURE	10 bar 170 psi	10 bar 170 psi	10 bar 170 psi	10 bar 170 psi	6 bar 100 psi	6 bar 100 psi	4 bar 70 psi	4 bar 70 psi	3 bar 50 psi	3 bar 50 psi	2,5 bar 40 psi
METER WEIGHT	120g/m	180g/m	220g/m	270g/m	300g/m	360g/m	430g/m	620g/m	860g/m	1000g/m	2000g/m
COIL WEIGHT	12kg 26 lbs	18kg 40 lbs	22kg 48 lbs	27kg 60 lbs	30kg 66 lbs	36kg 79 lbs	43kg 94 lbs	62kg 136 lbs	86kg 189 lbs	100kg 220 lbs	200kg 452 lbs
COIL LENGTH	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft	100m 328ft
COIL DIAMETER	50cm	52cm	57cm	60cm	61cm	62cm	63cm	66cm	69cm	72cm	89cm
COIL HEIGHT	4cm	5cm	6cm	7cm	10cm	12cm	14cm	17cm	21cm	25cm	33cm
WITH OUTLETS	MAX. WORKING PRESSURE	--	--	--	--	3 bar 50 psi	3 bar 50 psi	3 bar 50 psi	3 bar 50 psi	3 bar 50 psi	2,5 bar 40 psi
	COIL DIAMETER	--	--	--	--	85cm	85cm	85cm	90cm	100cm	110cm

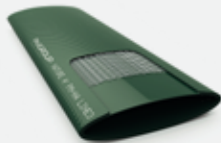
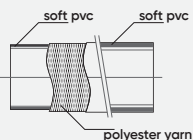
pm-S



REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life

nature^{PM}

high pressure
sprinkler & water transport & pivot & construction & mines.etc



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 Please check with factory to ensure sufficient safety factor.
tolerances: ± %5



* PM group supplies at hose with **nitrile rubber (NBR)** as well.

	pm-N1	pm-N2	pm-N3	pm-N4	pm-N5	pm-N6	pm-N7	pm-N8	pm-N9
ID	53mm 2"	65mm 2,5"	78mm 3"	78mm 3"	90mm 3,5"	105mm 4"	128mm 5"	156,5mm 6"	207mm 8"
APPROX. WALL THICKNESS	1,70mm	1,75mm	1,90mm	2,10mm	2,20mm	2,00mm	2,30mm	2,40mm	3,00mm
MAX. WORKING PRESSURE	10 bar 170 psi	10 bar 170 psi	6 bar 100 psi	10 bar 170 psi	10 bar 170 psi	6 bar 100 psi	6 bar 100 psi	6 bar 100 psi	5 bar 85 psi
METER WEIGHT	330g/m	400g/m	580g/m	660g/m	880g/m	760g/m	1000g/m	1500g/m	2500g/m
COIL WEIGHT	33kg 73 lbs	40kg 88 lbs	58kg 125 lbs	66kg 145 lbs	88kg 192 lbs	76kg 167 lbs	100kg 220 lbs	150kg 330 lbs	250kg 551 lbs
COIL LENGTH	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft	50-100m 164-328ft
COIL DIAMETER	65cm	65cm	75cm	81cm	90cm	77cm	82cm	90cm	91cm
COIL HEIGHT	10cm	12cm	14cm	14cm	17cm	17cm	21cm	25cm	35cm

pm-N

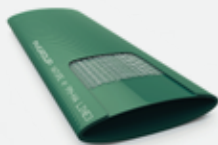
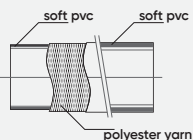


REACH & RoHS Compliance / 2 year warranty / UV Provides long lasting life

carmine^{PM}

very high pressure

sprinkler & pivot & traveller system & water transport & construction & mining



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construction: 3-Ply Polyester Yarns. Both tube and cover are extruded simultaneously to obtain maximum bonding.
caution: For liability purposes, if temperature exceeds 45°C the working pressure will go down.
 Please check with factory to ensure sufficient safety factor.
tolerances: ± %5

colour: green



* PM group supplies at hose with nitrile rubber (NBR) as well.

	pm-C1	pm-C2	pm-C3	pm-C4	pm-C5	pm-C6
ID	40mm 1,5"	53mm 2"	65mm 2,5"	78mm 3"	90mm 3,5"	105mm 4"
APPROX. WALL THICKNESS	2,00mm	2,30mm	2,30mm	2,35mm	2,35mm	2,50mm
MAX. WORKING PRESSURE	16 bar 250 psi	16 bar 250 psi	16 bar 250 psi	16 bar 250 psi	16 bar 250 psi	12 bar 200 psi
METER WEIGHT	510g/m	600g/m	660g/m	700g/m	980g/m	1100g/m
COIL WEIGHT	25,5kg 55 lbs	28kg 61 lbs	33kg 73 lbs	35kg 77 lbs	49kg 108 lbs	55kg 123 lbs
COIL LENGTH	50m 164ft	50m 164ft	50m 164ft	50m 164ft	50m 164ft	50m 164ft
COIL DIAMETER	68cm	65cm	62cm	65cm	63cm	71cm
COIL HEIGHT	9cm	10cm	13cm	14cm	15cm	17cm

pm-C



PM FIT – LAY FLAT FITTINGS

- WORLD'S MOST EASILY ASSEMBLED LAY FLAT FITTINGS
- WORLD'S FIRST AND ONLY
- PATENTED TECHNOLOGY
- HIGHLY RELIABLE, RESISTANT TO HIGH PRESSURE, FAST AND EASY ASSEMBLY
- UNIVERSAL COMPATIBILITY WITH ALL LAY FLAT HOSE SIZES
- PM FITT COMPATIBILITY WITH ALL PVC, NBR, RUBBER, PP AND PE LAY FLAT HOSE
- COMPETITIVE PRICING
- 2 YEAR WARRANTY



LAY FLAT MALE ADAPTOR

pm-LMA2 pm-LMA3 pm-LMA4 pm-LMA5 pm-LMA6

SIZE	51mm 2"	76mm 3"	101mm 4"	127mm 5"	152mm 6"
WEIGHT	300gr	800gr	1.000gr	1.890gr	3.010gr
MAX. WORKING PRESSURE	10 bar 170 psi	10 bar 170 psi	6 bar 100 psi	6 bar 100 psi	6 bar 100 psi
BOX QUANTITY	120	48	24	6	6

pm-LMA

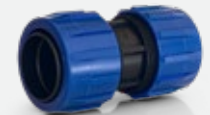


LAY FLAT COUPLING

pm-LC2 pm-LC3 pm-LC4 pm-LC5 pm-LC6

SIZE	51mm 2"	76mm 3"	101mm 4"	127mm 5"	152mm 6"
WEIGHT	590gr	1.460gr	1.710gr	3.354gr	5.490gr
MAX. WORKING PRESSURE	10 bar 170 psi	10 bar 170 psi	6 bar 100 psi	6 bar 100 psi	6 bar 100 psi
BOX QUANTITY	72	30	21	6	6

pm-LC



Specifications

PM fit provide high leakproofness.

PM fit does not contain any foreign substance which can change the taste or the smell of the water.

PM fit has been produced from high quality polypropylene raw material and it has resistance to impact.

PM fit has a homogeneous and non-porous inner surface.

tolerances: ± %5



LAY FLAT PIPE MALE ADAPTOR

pm-DMA2 pm-DMA3 pm-DMA4 pm-DMA5 pm-DMA6

SIZE	51mm 2"	76mm 3"	101mm 4"	127mm 5"	152mm 6"
WEIGHT	118gr	196gr	264gr	493gr	560gr
BOX QUANTITY	200	140	84	40	36

pm-LMA



LAY FLAT PIPE COUPLING

pm-DC2 pm-DC3 pm-DC4 pm-DC5 pm-DC6

SIZE	51mm 2"	76mm 3"	101mm 4"	127mm 5"	152mm 6"
WEIGHT	94gr	198gr	270gr	492gr	616gr
BOX QUANTITY	180	120	72	38	32

pm-DC



LAY FLAT PIPE END CAP

pm-DE2 pm-DE3 pm-DE4 pm-DE5 pm-DE6

SIZE	51mm 2"	76mm 3"	101mm 4"	127mm 5"	152mm 6"
WEIGHT	67gr	160gr	230gr	630gr	490gr
BOX QUANTITY	380	220	132	80	60

pm-DE



Specifications

PM fit provide high leakproofness.


PM fit does not contain any foreign substance which can change the taste or the smell of the water.


PM fit has been produced from high quality polypropylene raw material and it has resistance to impact.


PM fit has a homogeneous and non-porous inner surface.


tolerances: ± %5

PMfit® LAY FLAT FITTINGS

	CODE	PRODUCT NAME	DIMENSION
	PMT16	MALE THREADED TEE WITH RING	16 x 1/2" x 16
	PMT22	MALE THREADED TEE WITH RING	22 x 1/2" x 22


	CODE	PRODUCT NAME	DIMENSION
	PME16	MALE THREADED ELBOW WITH RING	16 x 1/2"
	PME22	MALE THREADED ELBOW WITH RING	22 x 1/2"

	CODE	PRODUCT NAME	DIMENSION
	PMTV16	MALE THREADED TEE OFFTAKE MINIVALVE WITH RING	16 x 1/2" x 16
	PMTV22	MALE THREADED TEE OFFTAKE MINIVALVE WITH RING	22 x 1/2" x 22

	CODE	PRODUCT NAME	DIMENSION
	PMLP	LAY FLAT PUNCH	15 MM

	CODE	PRODUCT NAME	DIMENSION
	PMSC1K	LAY FLAT START CONNECTOR KEY	14 MM

	CODE	PRODUCT NAME	DIMENSION
	PMK	LAY FLAT FITTINGS KEY	ALL SIZES

	CODE	PRODUCT NAME	DIMENSION
	PMSC1	LAY FLAT DRIPLINE START CONNECTOR	1/2" & 14 mm
	PMSC2	LAY FLAT DRIPLINE START CONNECTOR	3/4" & 14 mm

PM Group
is the **only company**
which provides
%100 quality
warranty in the **World**

As PM Group we are proud of being the first manufacturer of Pvc Lay Flat Hose in Europe after a three year R&D and building effective business relationships in 61 countries worldwide.




Make it rain
when you want!





BRAINBUTIC

PMGROUP


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